



**DOM - ZO 13, s.r.o., Technická inspekce COV**

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No. 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

has issued

# CERTIFICATE

**No. ZCV-21-231/C01**

which certifies that the organization

**NORDIC STEEL s.r.o.**

Address: Masarykova 428, 742 45 Fulnek, Czech Republic

ID: 285 71 274

Unit: Masarykova 428, 742 45 Fulnek, Czech Republic

has demonstrated compliance with the

**welding process**

with the standard – certification scheme

**EN ISO 3834-2:2005**

within the following scope:

**Production and welding of steel structures and equipment according to drawing documentation and customer requirements. Production of welded components of rail vehicles.**

More information on the scope of certification is given in the annex to the certificate,  
which forms its integral part and contains 1 page

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions of the agreement on inspection activities ZCV-15-217/S01 concluded between the certified organization and certification body.

Organization is certified as of 01.10.2012

Certificate is valid until 01.10.2024

Ostrava, date 01.10.2021



Ing. Stanislav Šimčík  
Deputy Head of Certification Body

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Annex to the Certificate No. ZCV-21-231/C01

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**SCOPE OF ACTIVITY**

**Type of product:** steel structures and equipment, components of railway rolling stock

**Product standards or alternative standard:** ČSN EN 1090-2, ČSN EN 15085

**Parent materials group (according to CEN ISO/TR 15608):** 1.1, 1.2, 2.1, 2.2, 8.1

**Welding and allied processes (according to ISO 4063):** 135, 141

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.1	BW: 3 – 20 FW: 7,5 – 18,0	-
135	1.2	BW: 1,4 – 24 FW: ≥1,4	-
135	1.2	FW: ≥5	Single-run
135	2.1	BW: 2,1 – 24,0 FW: 2,1 – 30,0	-
135	2.2	FW: 5 – 20 / 3 – 12	Single-run
141	8.1	BW: 0,75 – 3,0 FW: 1,05 – 3,0	Single-run and multi-run
141	8.1	FW: 3 – 8	Single-run and multi-run
135	1.2	FW: ≥3	Automatic, single-run
135	1.2	FW: ≥5	Automatic, multi-run
-			

**Welding Coordination Personnel:**

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Pavel CALÁBEK, 24.03.1970	EWT/CZ 01023
Deputy Welding Coordinator / Comprehensive (C)	Ing. Martin VÍCHA, 29.03.1972	EWE/CZ 02044

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