



**DOM - ZO 13, s.r.o., Technická inspekce COV**

Litomyšlská 560, CZ 560 02 Česká Třebová, IČ: 252 61 908

Certification body certifying products No 3148 accredited by the ČIA according to ČSN EN ISO/IEC 17065:2013

issues the

# CERTIFICATE

**No ZCV-24-224/C01**

which confirms that the organization

**NORDIC STEEL s.r.o.**

Address: Masarykova 428, 742 45 Fulnek, Czech Republic

ID: 285 71 274

Unit: Masarykova 428, 742 45 Fulnek, Czech Republic

has demonstrated conformity of the

**welding process**

with the requirements of the standard

**EN ISO 3834-2:2021**

in accordance with the certification scheme TD201,  
processed according to certification scheme type 6 of the standard EN ISO/IEC 17067:2013

within the following scope:

**Production and welding of steel structures and equipment according to drawing documentation and customer requirements. Production of welded components of rail vehicles.**

More information on the scope of certification is given in the annex to the certificate,  
which forms its integral part and contains 1 page.

The validity of the certificate is subject to meeting the standards under which the system is certified and compliance with the provisions of the agreement on inspection activities No ZCV-24-224/S01 concluded between the certified organization and certification body.

Organization is certified from 01.10.2012

Certificate validity until 01.10.2027

Ostrava, date 01.10.2024



Ing. Stanislav Šimčík  
Deputy Head of Certification Body



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Annex to the Certificate No ZCV-24-224/C01

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## SCOPE OF ACTIVITY

**Type of product:** steel structures and equipment, components of railway rolling stock

**Product standards or alternative standard:** ČSN EN 1090-2, ČSN EN 15085

**Parent materials group (according to CEN ISO/TR 15608):** 1.1, 1.2, 2.1, 2.2, 8.1

**Welding and allied processes (according to ISO 4063):** 135, 141

Welding process (ISO 4063)	Parent material group (CEN ISO/TR 15608)	Dimensions of the parent material (mm)	Note
135	1.1	BW: 3 – 20 FW: 7,5 – 18,0	-
135	1.2	BW: 1,4 – 24 FW: ≥1,4	-
135	1.2	FW: ≥5	Single-run
135	2.1	BW: 2,1 – 24,0 FW: 2,1 – 30,0	-
135	2.2	FW: 5 – 20 / 3 – 12	Single-run
141	8.1	BW: 0,75 – 3,0 FW: 1,05 – 3,0	Single-run and multi-run
141	8.1	FW: 3 - 8	Single-run and multi-run
135	1.2	FW: ≥3	Automatic, single-run
135	1.2	FW: ≥5	Automatic, multi-run
-			

### Welding Coordination Personnel:

Job function / Competency levels according to ISO 14731	Name, date of birth	Qualification
Welding Coordinator / Specific (S)	Pavel CALÁBEK, 24.03.1970	EWT/CZ 01023
Deputy Welding Coordinator / Comprehensive (C)	Ing. Martin VÍCHA, 29.03.1972	EWE/CZ 02044
Deputy Welding Coordinator / Basic (B)	-	-

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